

Handheld Intelligent Setting Unit

HISU-DM Manual



Note: This manual is for the 2DM860H DM860AC 2DM556 and similar drivers.
Check with your driver manual for compatibility.

Major Function:

- Module Reset;
- Parameters Configuration Function;
- Upload or Download Parameters Function.

The introduction of the button panel:

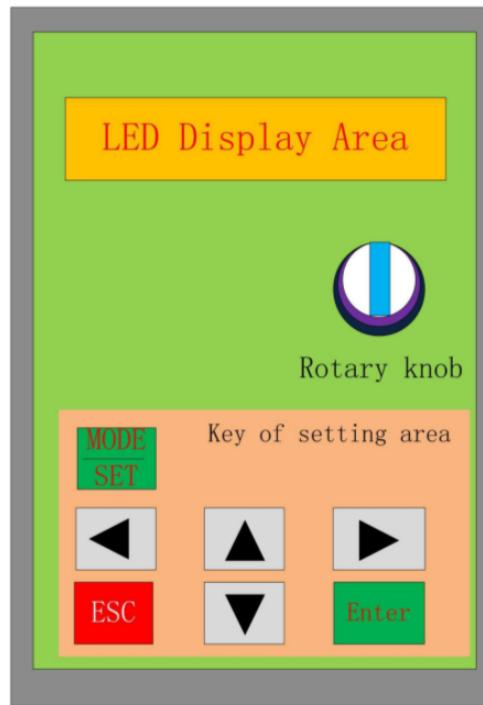


Fig.1 Button Panel

The function of the buttons:

Icon	Function	Icon	Function
MODE /SET	Mode Setting	ESC	Connect/Quit
	Left		Subtract Values
	Add Values	Enter	Confirm
	Right		

Display After Power-on and Connection:

Display rEAdy_ After Power-on:

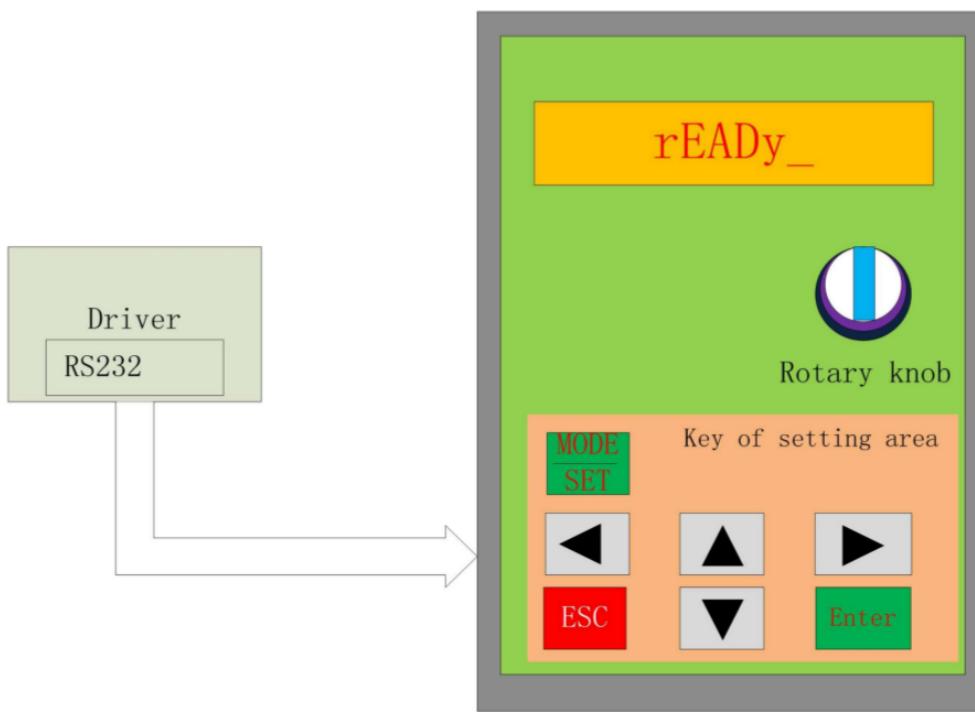


Fig. 2 After power on display

Connection:

After the connection is successful show as below:

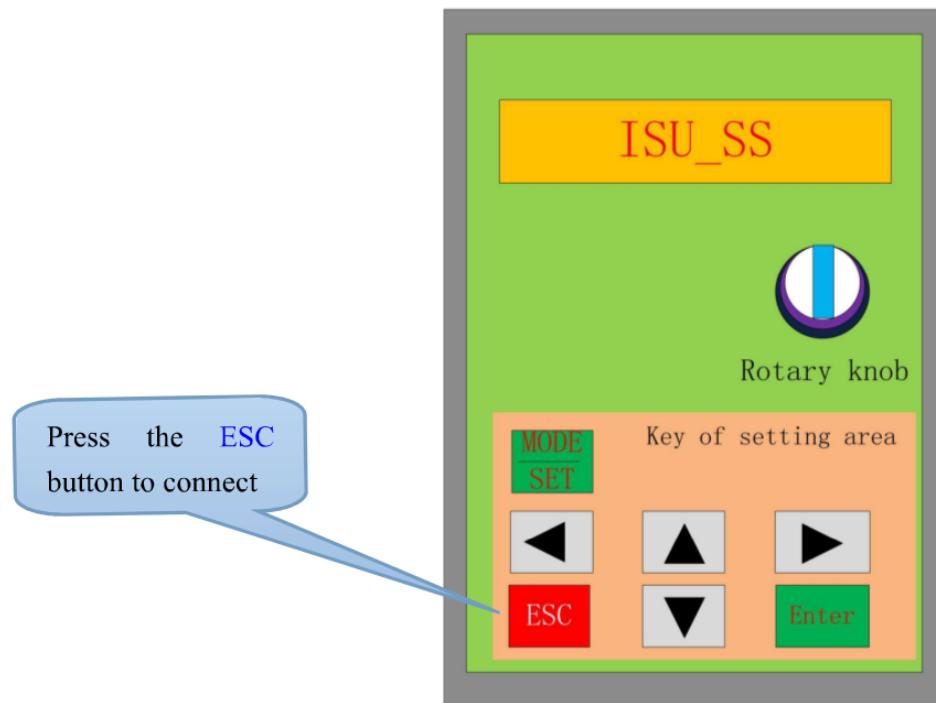


Fig.3 Connection instructions

Mode Select Function:

After the connection is successful, press the MODE button to enter the model function:

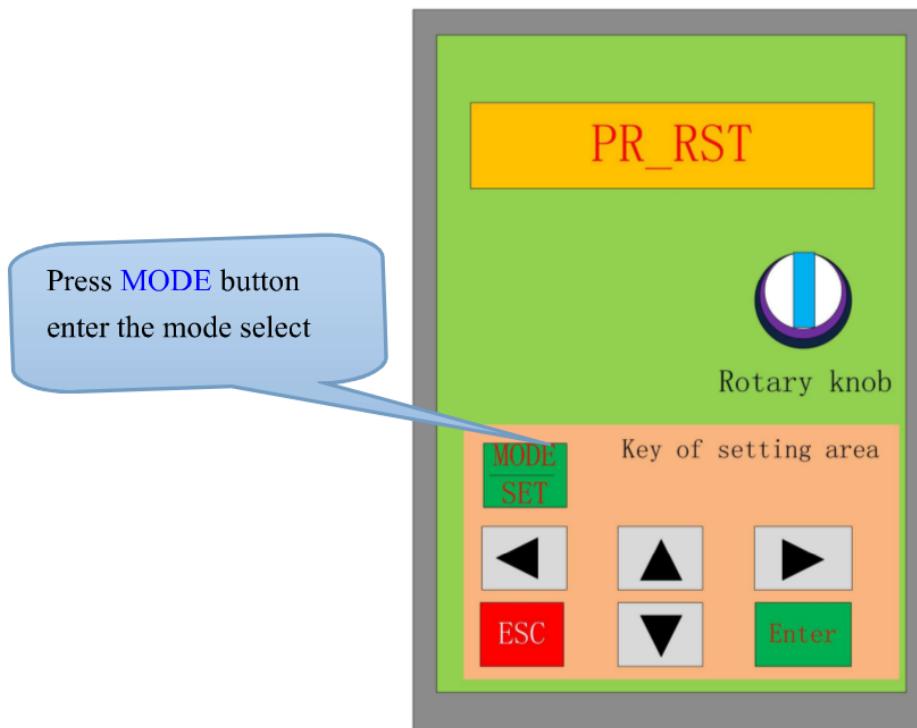


Fig.4 Instructions for function mode

Function description as below:

LED Display	Function	Remarks
PR_RST	Reset Parameters	Initialization Parameters
PA_01	Parameters Adjustment	Adjust The Parameter Values
dA_UP	Upload or Download Parameters	Upload or Download Groups Of Parameters

Operating Instructions

The total diagram of button operation:

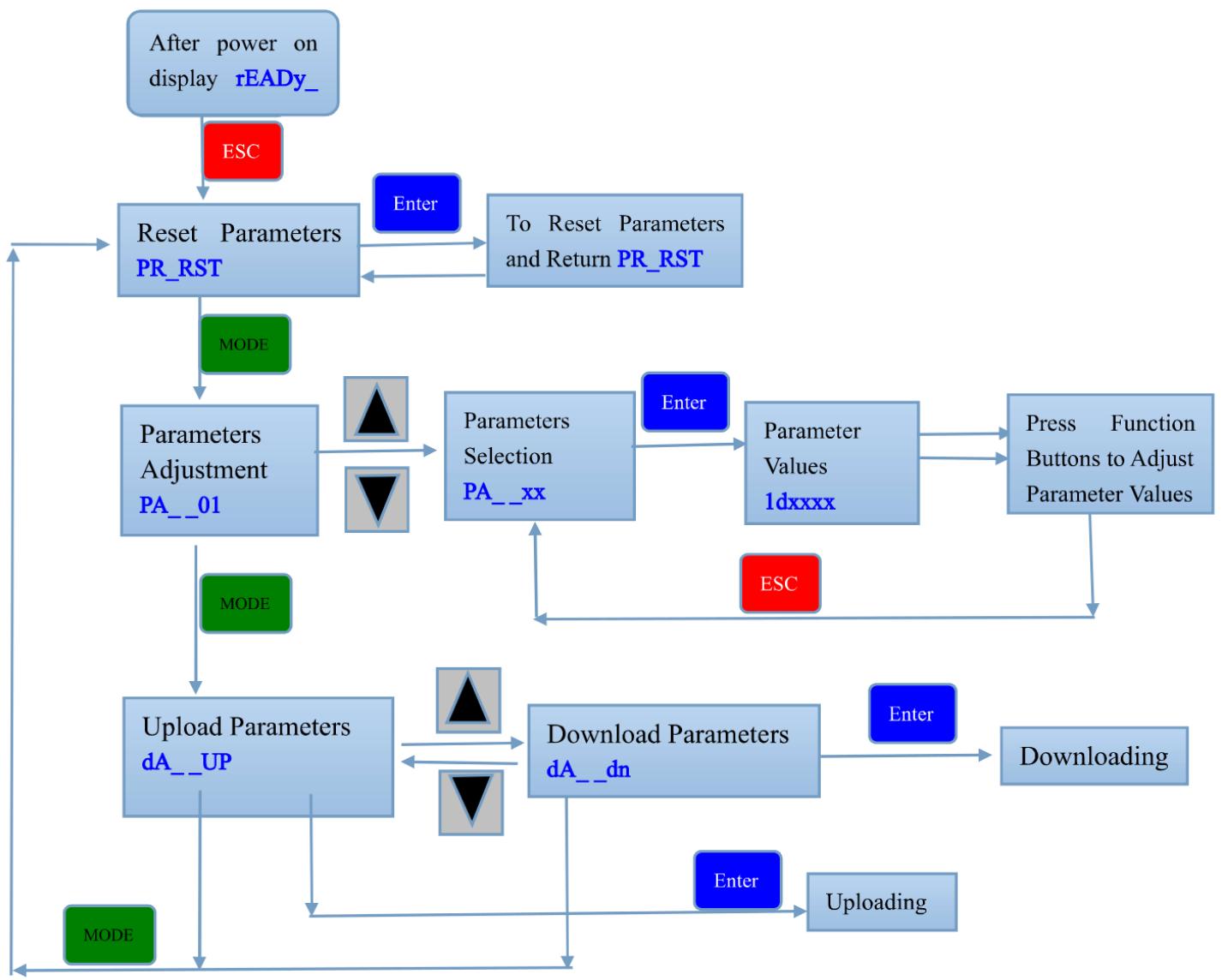


Fig.5 The button operation flow chart

Note: Model according to various function buttons or parameter adjustment, the effect after the arrow buttons.

Parameters model for operation:

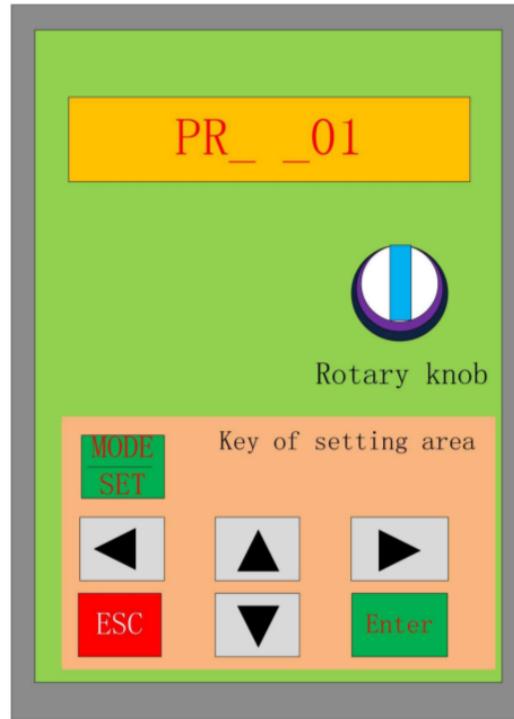


Fig.6 The display of parameters adjustment

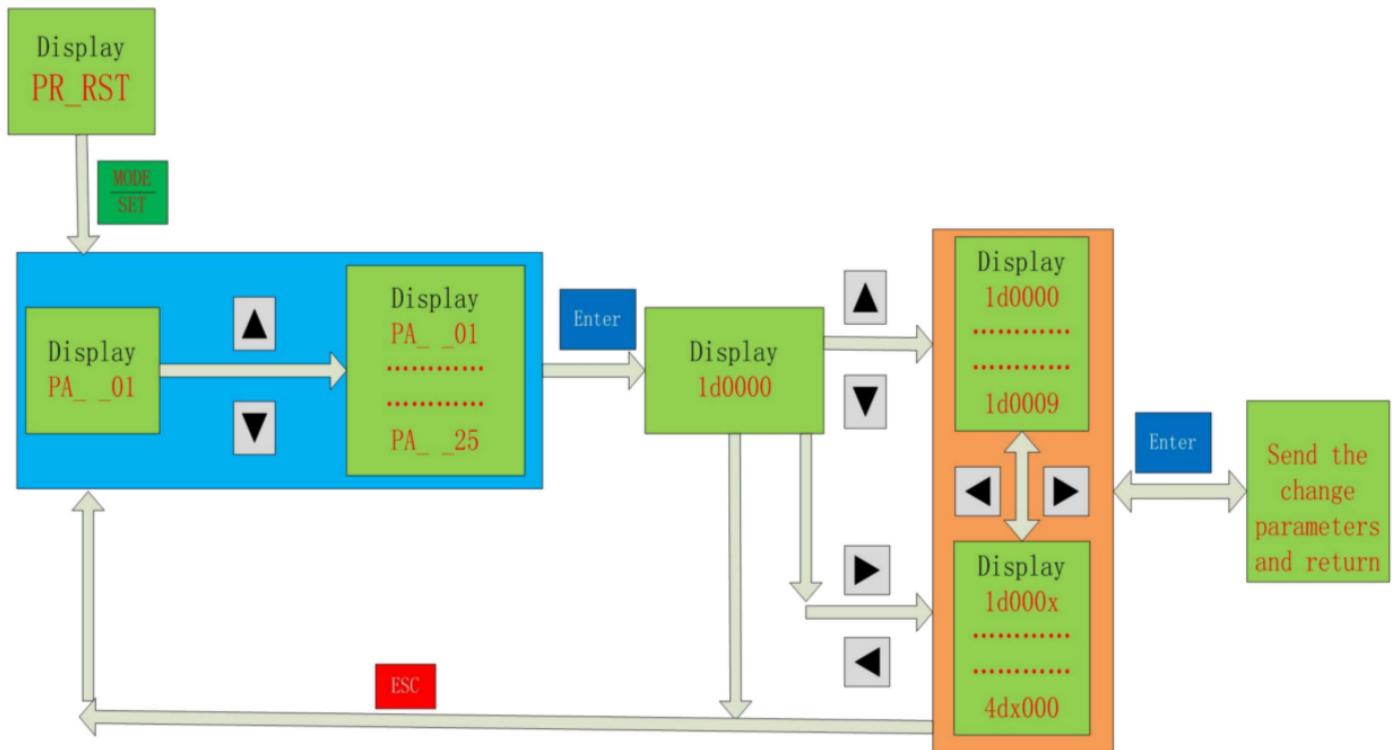


Fig.7 The flow chart of parameters adjustment

Note: Each parameter adjustment range is 0-4000. Press confirm button to enter to adjust parameters, you can look at the initial value of parameters. After changing the parameters, the panel shows the actual return value of the driver.

(Example: Change the value of 9, the actual return 1, panel display to 1.)

Parameter Table:

Display	Address	Initial Value	Description	Range
PR_RST	0x00	11		0—4000
PR_01	0x01	xx		0—4000
PR_02	0x02	xx		0—4000
PR_03	0x03	xx		0—4000
PR_04	0x04	xx		0—4000
PR_05	0x05	xx		0—4000
PR_06	0x06	xx		0—4000
PR_07	0x07	xx		0—4000
PR_08	0x08	xx		0—4000
PR_09	0x09	xx		0—4000
PR_10	0x0a	xx		0—4000
PR_11	0x0b	xx		0—4000
PR_12	0x0c	xx		0—4000
PR_13	0x0d	xx		0—4000
PR_14	0x0e	xx		0—4000
PR_15	0x0f	xx		0—4000
PR_16	0x10	xx		0—4000
PR_17	0x11	xx		0—4000
PR_18	0x12	xx		0—4000
PR_19	0x13	xx		0—4000
PR_20	0x14	xx		0—4000
PR_21	0x15	xx		0—4000
PR_22	0x16	xx		0—4000
PR_23	0x17	xx		0—4000
PR_24	0x18	xx		0—4000
PR_25	0x19	xx	Rotary knob	0—4000

Rotary Knob Operation:

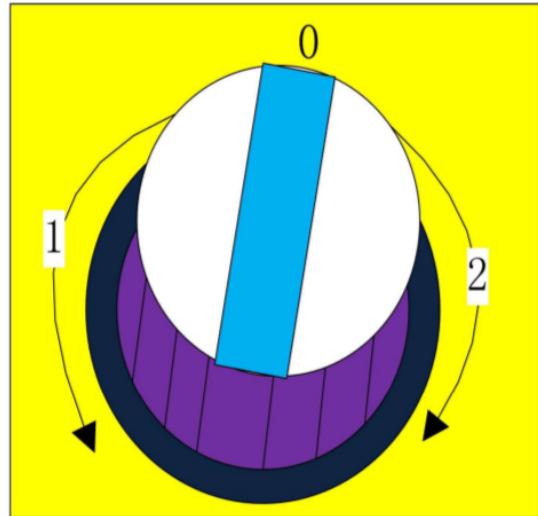


Fig.8 Rotary Knob abridged general view

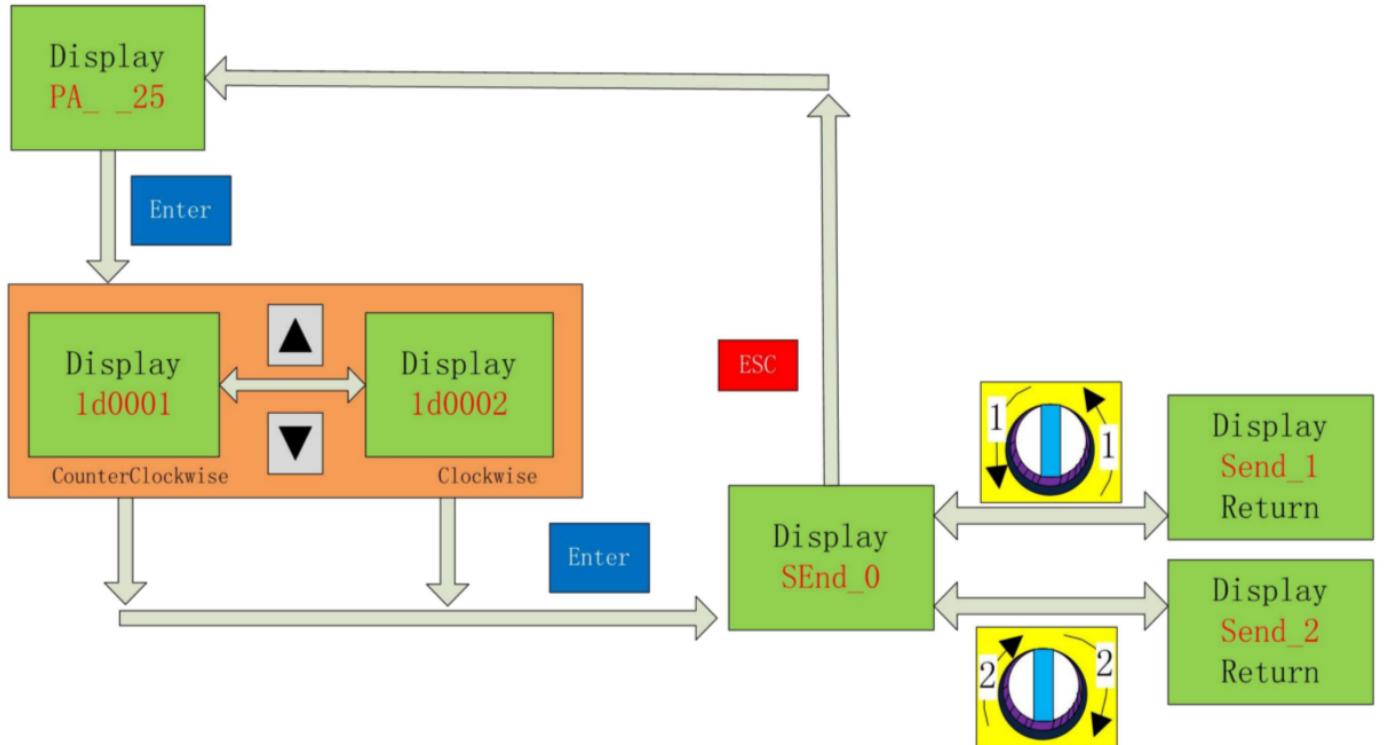
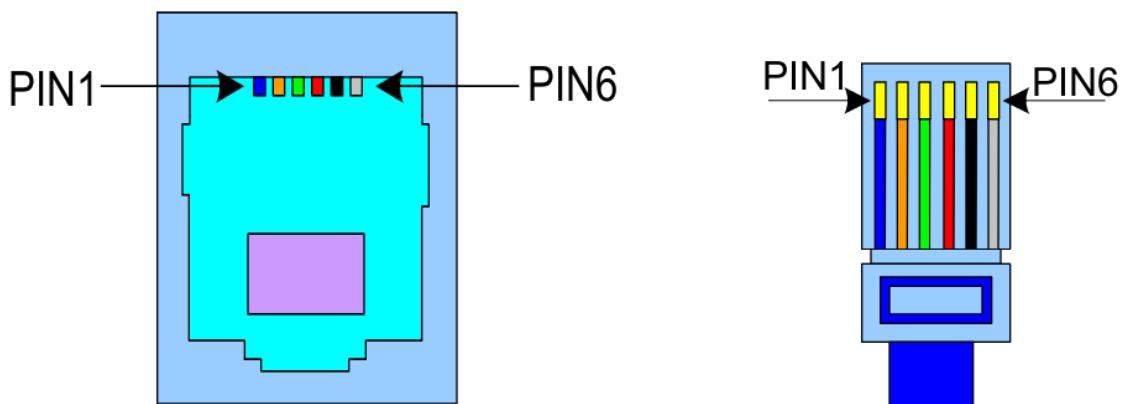


Fig.9 Rotary Knob operation flow chart

Note: Choose forward or reverse function after the knob. Clockwise to slow down, and vice to accelerate. According to the number of revolution decided to acceleration or deceleration, rotating once that working once. (Within 45 milliseconds) If motionless, it keeps the speed of before. Press **ESC** button to exit.

Connections to 232 Serial Communication Interface



Crystal Head foot	Definition	Remark
1	TXD	Transmit Data
2	RXD	Receive Data
4	+5V	Power Supply to HISU
6	GND	Power Ground